



# L & S Metals, Inc. North Tonawanda, New York 14120

**FABRICATION DIVISION - 111 WITMER ROAD**

**Contact: Mark Schade or Bob Lamb**

**Ph. 716-692-6865**

**Water Jet-Cutting**

Work Envelope - 78" x 288"

5-Axis 60deg head

Cut up to 6" thk.

Bevel Cutting

Etching

**Laser Cutting (3)**

Work Envelope - 60" x 120"

Carbon - up to 3/8" thk

Aluminum - up to 3/16" thk

Stainless Steel - up to 3/8" thk

Etching

**CNC Punches (2)**

Work Envelope - 29"x 60"

Carbon - 3/16" thk.

Aluminum - 3/16" thk.

Stainless Steel - 1/8" thk.

**Press Brakes (4)**

60-Ton to 220-Ton

72" to 120" long

Carbon - 3/8" thk

Aluminum - 3/8" thk

Stainless Steel - 3/8" thk

**CNC-Hydraulic Shear (2)**

CNC - 3/8"thk up to 120" long

Manual - 1/4"thk up to 120" long

**Miscellaneous**

OH & JIB Cranes

Bevelers

Lathe

CNC Mill

14" Chop Saw

Band Saw

**Welding**

Mig

Tig

Spot

**Software**

Striker-FabCAD

FastShapes-Heavy Plt Develop

FlowCUT 3D

FlowPATH

**MACHINING DIVISION - 36 MANHATTAN STREET**

**Contact: Jim Thiel**

**Ph. 716-695-1835**

**Turning**

Up to 10.0" dia. with Live Tooling and Bar Feeding

Manufacturing Complex Parts in One Complete Operation

**Sawing**

Horizontal & Vertical up to 14.0"

**Quality Assurance**

Coordinate Measuring Machine and Optical Measuring

**Milling**

Up to 40.0" Utilizing Computerized Programing Software

**Grinding**

Up to 48.0" Rotary Surface